



Ship Via:

https://www.plexonline.com/1311f84e-dfb7-41d0-a816-7e8c62494859/Plexus_Control/Report_Viewr_2.asp?URL=https://www.plexonline.com/1311f84e-dfb7-41d



Container No: S075369



Part: C45-3-8A

Job No: 177367

Serial No/Batch: S075369

Revision: 6A

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/29/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-3-8A
Job Sheet 175731



Part No: C45-3-8A

Job Qty: 20 ea

Part Name: Actuator Shaft Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C45-3-8A REV 6A IPP REV A 18.02.14 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/17/18	0.00	0.00	Start Up Machining-4		
120	Mori Seiki	20 pcs		4/18/18	0.50	3.33	MORI SL-154		
130	QC	20 pcs		4/18/18	0.00	0.00	QC2 Machining-5		
140	QC	20 pcs		4/18/18	0.00	0.00	QC8 Machining-5		
150	Packaging	20 pcs		4/18/18	0.00	0.00	Packaging3-2		
160	QC21-SA	20 Ea		4/18/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio F 045 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R1.000	Bronze C63000 Round Bar 1.000"	.8800 ft (.044 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R1.000	1	3	0

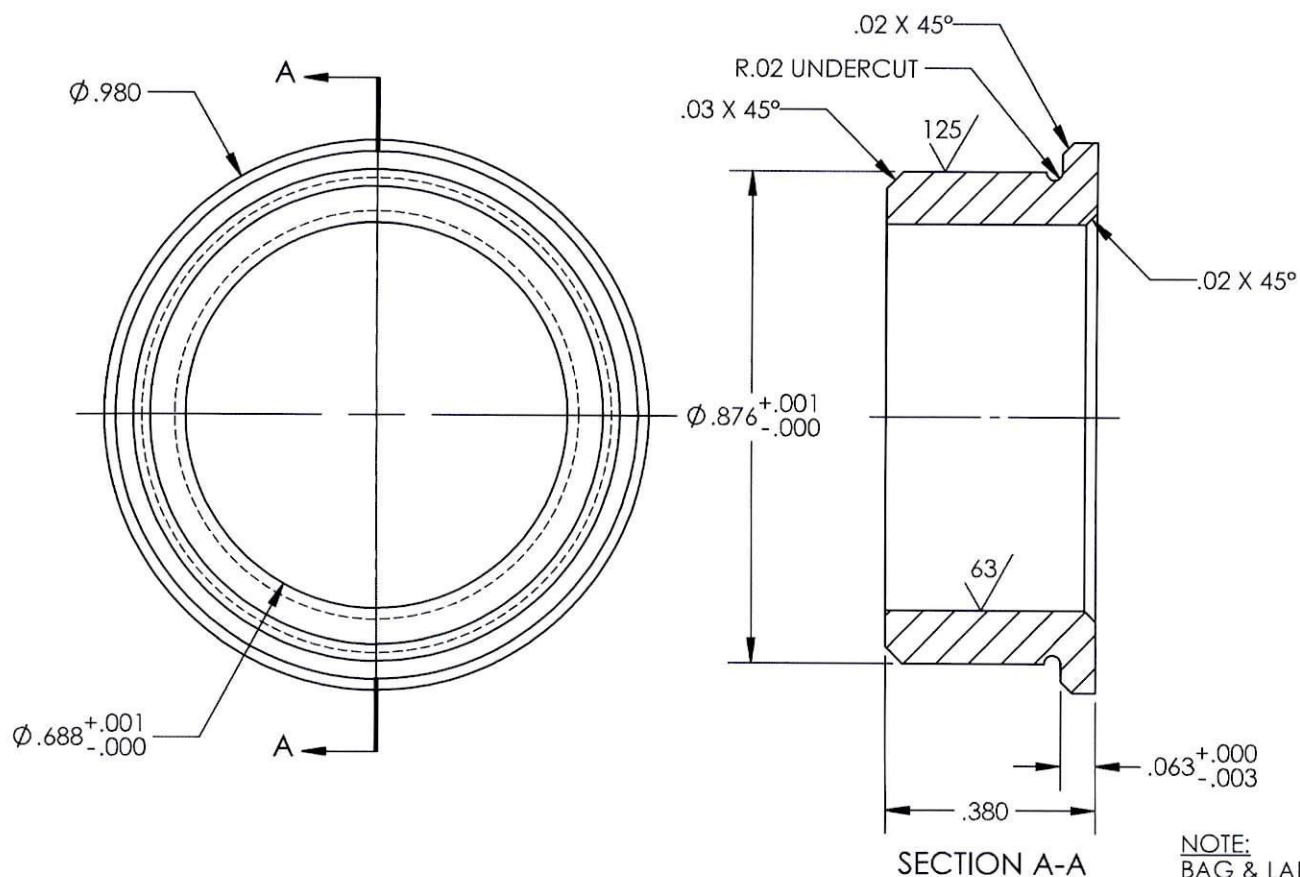
Part Specifications

Specifications could not be found.

Plex 4/10/18 1:16 PM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		AS DRAWN BY CANAM.	9/11/2012	RJC	
6A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE ACTUATOR SHAFT BUSHING	
DWG NO. C45-3-8A	REV 6A
MAT'L AL BRONZE 630	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 3:1	DATE 5/15/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-3-8A	1	ACTUATOR SHAFT BUSHING	AL BRONZE 630	Ø1 X 1/2 MCMASTER-CARR #8203K612



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039860

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039860
PO Date: 5/10/18
Due Date: 6/8/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	C3-4-1P			Load Beam Bushing	Firmed	6/8/18	50 pcs	0 pcs	50 pcs	\$0.01/pcs	\$0.50
Line Item Note W/O 177361											
2	C3-8-2-2P			Solenoid Drilling Jig C3 Hook	Firmed	6/8/18	30 pcs	0 pcs	30 pcs	\$0.01/pcs	\$0.30
Line Item Note W/O 177362											
3	C3-12-2P			Lock Shaft	Firmed	6/8/18	30 pcs	0 pcs	30 pcs	\$0.01/pcs	\$0.30
Line Item Note W/O 177363											
4	C45-3-8BP			Actuator Shaft Bushing Solenoid Side	Firmed	6/8/18	40 pcs	0 pcs	40 pcs	\$0.01/pcs	\$0.40
Line Item Note W/O 177364											
5	C45-3-8AP			Actuator Shaft Bushing	Firmed	6/8/18	40 pcs	0 pcs	40 pcs	\$0.01/pcs	\$0.40
Line Item Note W/O 177367											
6	C45-4-1P			Trunnion Bushing	Firmed	6/8/18	50 pcs	0 pcs	50 pcs	\$0.01/pcs	\$0.50
Line Item Note W/O 177369											
7	C10-23-1P			Keeper Spacer	Firmed	6/8/18	50 pcs	0 pcs	50 pcs	\$0.01/pcs	\$0.50
Line Item Note W/O 177373											
8	RBW6305G01232-3G-5P			Spacer	Firmed	6/8/18	25 Ea	0 Ea	25 Ea	\$0.01/Ea	\$0.25
Line Item Note W/O 177396											

DAS
11
9-89

Plex 5/10/18 1:38 PM dart.Lussier.Patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

DAS
11
9-89

MAY 29 2018

Quantity	Part Number	Part Name	P.O. Number
50	DART C3-4-1P	Load Beam Bushing	39860
32	DART C3-8-2-2P	Solenoid Drilling Jig C3 Hook	39860
40	DART C45-3-8BP	Actuator Shaft Bushing Solenoid Side	39860
40	DART C45-3-8AP	Actuator Shaft Bushing	39860
50	DART C45-4-1P	Trunnion Bushing	39860

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, May 25, 2018